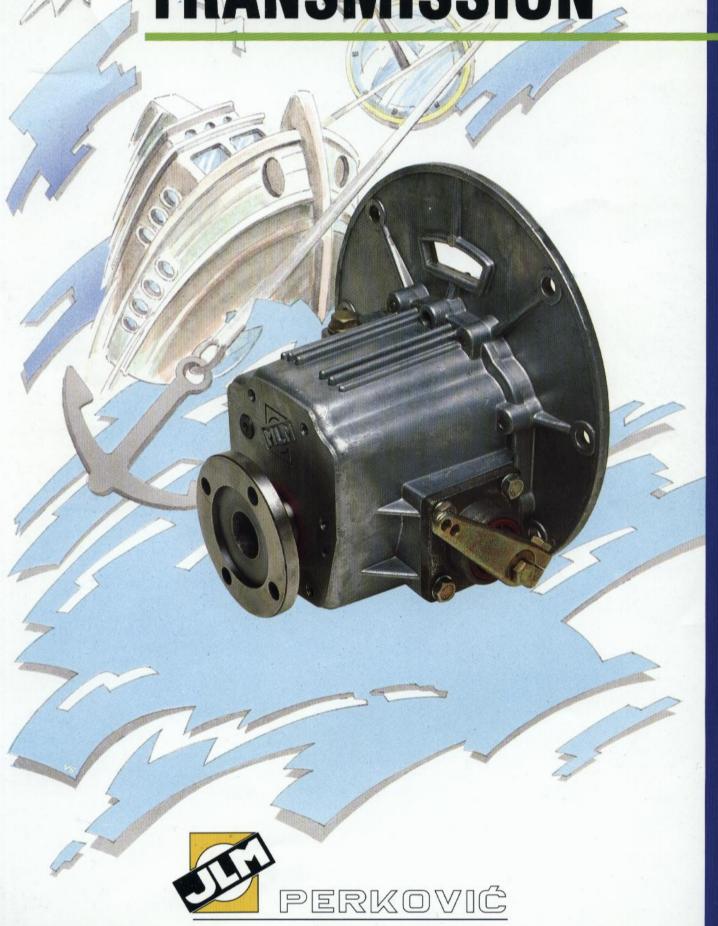
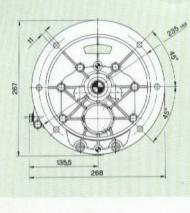
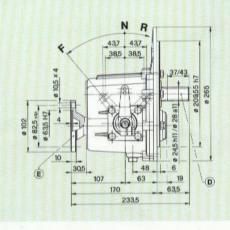
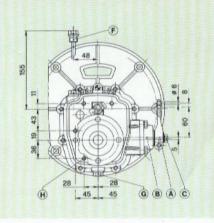
## MARINE TRANSMISSION









A) SHIFT LEVER

B) REVERSING MECHANISM

C) REVERSING REGULATION SCREW

D) INPUT SHAFT

SPLINE PROFILE: B 10x23x29,DIN 5464

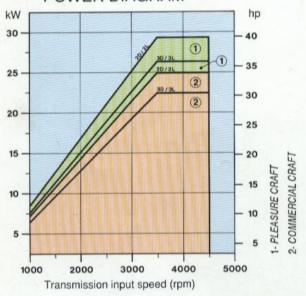
E) PROPELLER SHAFT FLANGE

F) OIL VAPOUR BREATHER
OIL DIPSTICK
OIL FILLER HOLE
HOLE FOR DRAINAGE BY PUMP
(hole dia 15 mm)

G) OIL DRAIN PLUG

H) 6xM8x15

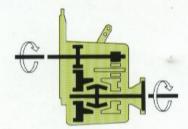
## POWER DIAGRAM

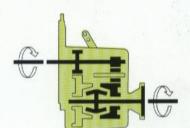


TECHNICAL DATA		2D (2L)	3D (3L)
INPUT POWER Pleasure Craft Commercial Craft	kW kW	29 25	26 22
INPUT TORQUE Pleasure Craft Commercial Craft	Nm Nm	80 68	72 61
TRANSMISSION RATIO Drive ahead Drive astern	i <sub>A</sub>	1:1,956 1:2,368	1:2,722
INPUT SPEED (max.)	rpm	4500 3000	4500 3000
PROPELLER THRUST WEIGHT	kg	10,5	10,5
FLUID QUANTITY FLUID GRADE	Liter	0,31 SAE 15W	0,31 / - 40 HD

DRIVE AHEAD (FORWARD)

DRIVE ASTERN (REVERSE)





MARINE TRANSMISSION KBS 080 is equipped with helical gearing system and parallel input and output shafts. The output shaft rotation change is actuated mechanically by means of cone clutch. The clutch is partly immersed in oil bath and made of high-quality materials (aluminium-bronze and heat treated alloy steel). The advanced design and good lubrication assure low noise operation, low wear and long and safe service life.

Robust tapered roller bearings take over the entire propeller thrust force and thus make an additional thrust bearing unnecessary.

Gears and shafts are made of high-quality heat treated alloy steels. The super-finished toothing enables quiet operation and high efficiency.

The housing made of special corrosion resistant aluminium alloy results in low weight and small dimensions. No additional oil cooling is required.

Gear changing requires only minimum effort and provision can be made for single-lever remote control.

The KBS 080 transmission is produced in two types:
- KBS 080-D - for the engine with the clockwise rotation (engine front side view) and for the right-hand propeller

- KBS 080-L - for the engine with the counter-clockwise rotation (engine front side view) and for the left-hand propeller.

The marine transmission KBS 080 is suitable for all kinds of motor vessels within the indicated power range

(shaded area in the power diagram).

The lubrication of bearings and gears is ensured when sailing or on tow so that the transmission is also suitable for installation on sailing-boats.

